



PQ Validation Services

Performance Qualification and Requalification

Ensure your equipment meets regulatory requirements with our Performance Qualification (PQ) Validation Service.

Authored and administered by our global team of subject matter experts, you gain both validation of compliance directly from the OEM and assurance that your equipment meets all of your standards, even in the most challenging applications.

Whether you're qualifying your equipment for the first time or performing periodic requalification, STERIS provides a complete solution for your applications.

PQ Validation Service includes:

- Empty Chamber Heat Distribution Study
- Heat Penetration Study
- Biological Challenge Study



The STERIS PQ offering is designed with you in mind. Our fundamental approach ensures that your specific application and equipment requirements are vital in developing the protocol. Together, we will scope a validation plan to meet your varying applications.

Services Available		
Standard PQ	<ul style="list-style-type: none"> • Standard number of runs and set of tests for sterilizers and washers • Includes PQ protocol with one round of edits • On-site PQ protocol execution 	<p>Following the completion of PQ service, you receive:</p> <ul style="list-style-type: none"> • Reports and data sheets from all tests performed • Signed PQ certificate of completion • Hard copy binder containing the executed PQ protocol • Final report for your approval
Custom PQ	<ul style="list-style-type: none"> • Available for sterilizers, washers, water stills, and pure steam generators • Customized to your unique applications and equipment requirements 	
Requalification	<ul style="list-style-type: none"> • On-site testing performed according to either Customer-provided or STERIS-written protocol 	

Prior to performing PQ service, Cycle Development should be performed to determine acceptance criteria for the PQ. During Cycle Development, we help you determine load items, patterns, and cycle parameters including temperature, time, and pressure in order to meet User Specified Requirements.

In addition to IQOQ, visit our website to learn about our portfolio of Validation Service offerings sterislifesciences.com/services/qualification-services